

SERVICE BULLETIN

Reference number:	SB-02-1354	Issued: 2 March, 2020
Subject:	Removal of Rear Subframe	
Model(s):	Vantage 19MY	
VIN Range:	N/A	
Applicable to:	All Dealers	
Distribute to:	After Sales Manager Executive Manager Service Manager Sales Manager	Warranty Staff Technician(s) Parts Staff

Reason for this Service Bulletin

Some vehicles have shims installed between the rear subframe and the two rear mounting points. These shims keep alignment between the subframe and the vehicle body and prevent damage to the subframe.

If the rear subframe is removed, the shims must be kept and used when the subframe is installed again.

Workshop Procedure

CAUTION: MAKE SURE THE SHIMS ARE PUT BACK IN THE CORRECT POSITION WHEN THE SUBFRAME IS INSTALLED. FAILURE TO INSTALL THE SHIMS IN THE CORRECT POSITION WILL RESULT IN DAMAGE TO THE SUBFRAME.

Note: *This Bulletin only applies when the rear subframe is removed.*

1. Follow steps 1 thru 43 of the procedure to remove the rear subframe (refer to Workshop Manual Procedure 02.01.CA).
2. Identify if shims are installed at the rear mounting points and record their positions, left or right side (refer to Figure 1).

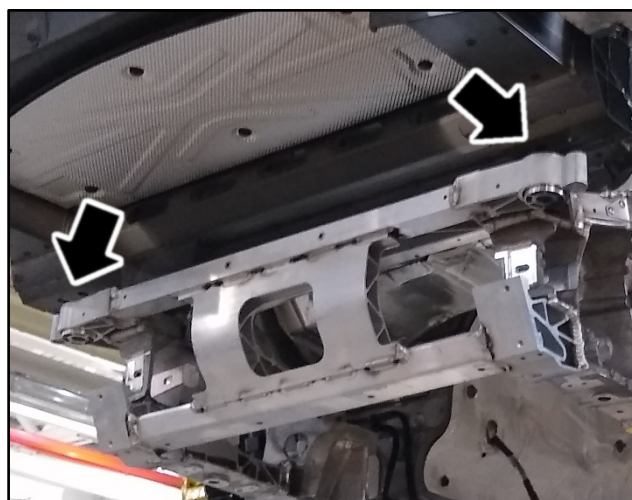


Figure 1

3. In step 44, collect the shims that you find between the rear subframe and the vehicle body.
Shim shown in Figure 2.



Figure 2

4. Put the shims back in their correct position before you install the rear subframe.
Note: The shims must also be put back if a new subframe is installed.

Warranty Data

Procedure and Labour Time

Description	Labour Time	ROT Code
Rear Subframe Shims – Remove for Access and Install	0.05	02.01.CB

If you have any questions related to this document, please refer to the 'Contact Us' link on this webpage or contact your local Dealer or After Sales Manager.

The English version of this Service Bulletin is written in Simplified Technical English to ASD-STE100™.