

SERVICE BULLETIN

To:	All Dealers	Reference SB-01-0361 Issued: 10 April 2013
For the attention of:	Service Manager/After Sales Manager	
Please copy to:	The Dealer Principal The Warranty Administrator Aston Martin Technician(s) The Parts Manager	
Model:	Vanquish 13MY	
VIN Range:	All up to J00661	Page 1 of 4
Subject:	Upper A-Pillar Trim Repair for Vanquish 13MY	

Reason for this Service Bulletin

It is possible for the alcantara trim that is attached to the A-Pillar trim in the cantrail area, to separate from the base material on some 13MY Vanquish vehicles (refer to Figure 1). This happens where the trim covers one of the cantrail attachment points.

If a Vanquish comes to your Dealership that has this problem, do the workshop procedure that follows to correct it.

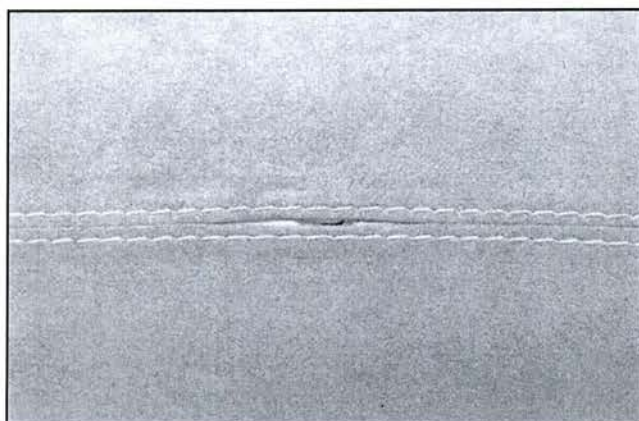


Figure 1

Workshop Procedure

WARNING: OBEY THE MANUFACTURER'S SAFETY DATA AND INSTRUCTIONS WHEN YOU USE THE ADHESIVE.

WARNING: MAKE SURE THAT THE AREA WHERE YOU WILL USE THE ALPHA S1358 ADHESIVE HAS GOOD AIRFLOW.

WARNING: PUT ON PROTECTIVE GLOVES WHEN YOU USE THE ALPHA S1358 ADHESIVE.

CAUTION: MAKE SURE THAT YOU CORRECTLY APPLY THE MASKING MATERIALS DURING THE STEPS THAT FOLLOW. IF YOU GET UNWANTED ADHESIVE ON THE ALCANTARA TRIM, IT CANNOT BE REMOVED.

1. Apply masking tape (1) along one edge of the seam in the alcantara trim (refer to Figure 2). Make sure that you fully cover the edge (2) of the alcantara.

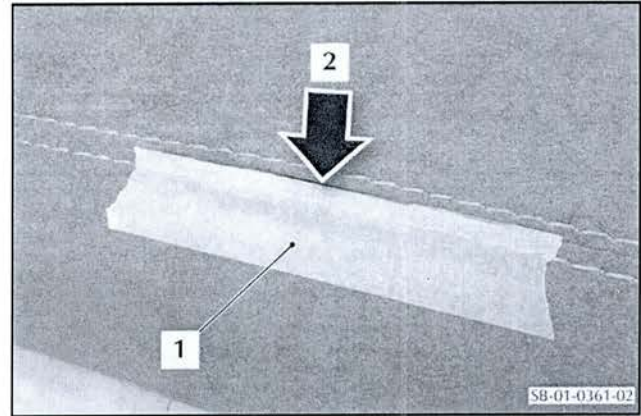


Figure 2

2. Apply masking tape (1) along the other edge of the seam in the alcantara trim (refer to Figure 3). Make sure that you fully cover the edge (2) of the alcantara.

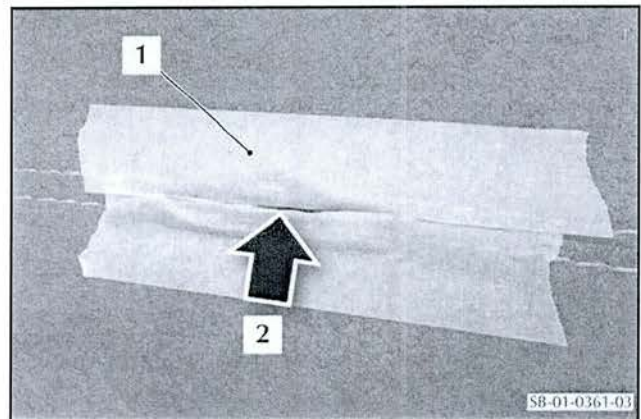


Figure 3

3. Remove the lid of the adhesive.
4. Fully stir the adhesive.
5. Use a small paint brush to carefully apply the adhesive under the edges of the alcantara (refer to Figure 4).

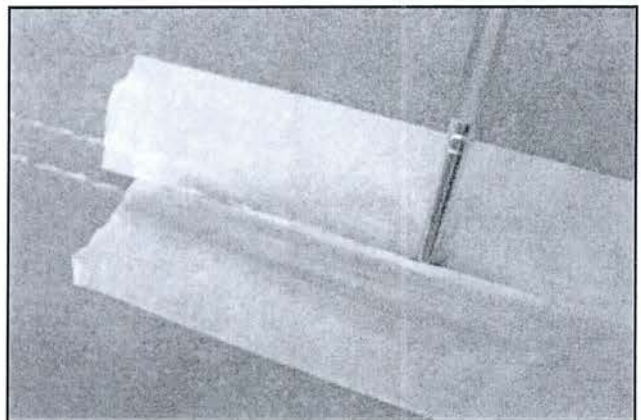


Figure 4

CAUTION: WAIT FOR THE CORRECT PERIOD OF TIME AFTER YOU APPLY THE ADHESIVE. IF THE PERIOD IS TOO SHORT OR TOO LONG, THE ADHESIVE WILL NOT BOND THE TRIM CORRECTLY.

6. Let the adhesive dry for a period of between 7 and 20 minutes.

7. Remove the masking tape from the alcantara.
8. Carefully apply pressure with your fingers to close the space between the two edges of the alcantara (refer to Figure 5). Make sure that the alcantara is fully bonded to the trim panel.

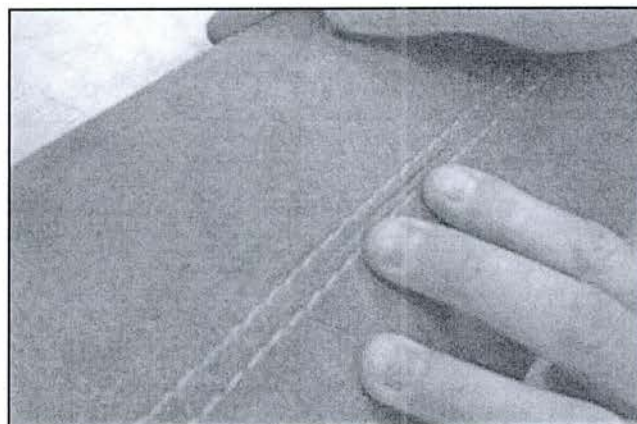


Figure 5

9. Make sure that the two rows of stitching are properly aligned.

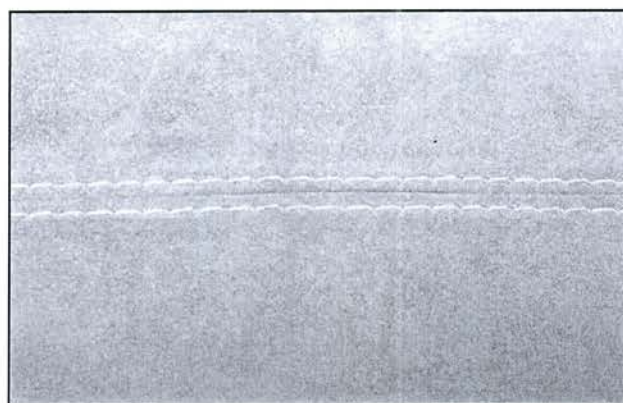


Figure 6

Part Data

Description	Part Number	Quantity
Alpha S1358 Contact Adhesive	705913	As Necessary

Warranty Data

Procedure and Labour Time

Description	Labour Time	ROT Code
A-Pillar Alcantara Trim Repair	0.15	01.05.FD

Failure Mode Description

Select the failure modes that follow when you make a claim through the Warranty system:

Subsystem	Location	Component	Mode of Failure
INTERIOR TRIM	CABIN - UPPER	A-PILLAR - TRIM (UPPER) - LHS (Left Side)	POOR FIT - FIXING LOOSE / MISSING
INTERIOR TRIM	CABIN - UPPER	A-PILLAR - TRIM (UPPER) - RHS (Right Side)	POOR FIT - FIXING LOOSE / MISSING

If you have any questions related to this Service Bulletin, please contact: Aston Martin Technical Services
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E-mail: amtech@astonmartin.com. Or contact your After Sales Manager.

The English version of this Service Bulletin is written in
Simplified Technical English to ASD-STE100™.